

Work Order ID 146338

Wednesday, May 18, 2016 8:49:34 AM

146338

Page 1

Item ID: D3913-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Long Basket Base Assembly, 350
Start Date: 5/20/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 6/3/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: MLS Date: MAY 18 2016 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3913	C								
D4020	A								

100 Weld per dwg A/R S.S. rod Batch: 413D124 0.00***100***

Large Fab

Large Fab

Large Fab

Memo

3.18

1- assemble ribs , weld as per dwg D3913 using DT9610A
inspect before welding mesh

2-Cut D4020-1 base mesh and tack weld all mesh on basket as per dwg D3913
and trim mesh to fit if necessary and trim to clear fasteners holes on the ends

3- weld hinge (3) and Mounting brackets as per dwg D3913
take lid to locate hinge and bracket

4- Weld D4672-1 blanking plates as per dwg

110

QC9- Inspect visual per QSI004- Fusion Welds 0.00

110

QC

Quality Control

Memo

0.02

/ **DAS**
43 **AUG 10 2016**
9-89

AUG 10 2016 **DAS**
24
9-89

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Accept

Setup Start

NS1

Stop

NS2

Start Date: 5/20/2016 **Start Qty:** 1.00

*** 1 ***

Cust Item ID:

Required Date: 6/3/2016 **Req'd Qty:** 1.00

*** 1 ***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

**Insp.
Stamp**

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.02

Quality Control

Pressure Wash per QSI005 4.3

0.00

125

HandFinish

Memo

0.44

Hand Finishing

1 AUG 10 2016 DAS 24 9-89

① _____

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Item ID: D3913-041 Accept ***N900040100*** Setup Start ***NS1***
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 Start Date: 5/20/2016 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 6/3/2016 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel	0.00							
130									
Powdercoat	Memo	0.68							
Powder Coating	1- Plug holes and mask only interior of hinge (3) prior to powder coat M134798								
	1ST COAT: START TIME: 1:00pm OVEN TEMPERATURE: 400°F FINISH TIME: 1:30pm ***** 2nd coat if necessary*****								
	2ND COAT: START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____								
140	QC3- Inspect Part Finish	0.00							
140									
QC	Memo	0.01							
Quality Control									

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38
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ATTN: 10 2016

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Item ID: D3913-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Long Basket Base Assembly, 350
Start Date: 5/20/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 6/3/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Assemble as per dwg	0.00							
150									
HandFinish	Memo	0.53							
Hand Finishing	Pick Kit								
160	QC5- Inspect part completeness to step on W/O	0.00							
160									
QC	Memo	0.02							
Quality Control									
170	Identify as per dwg & Stock Location: _____	0.00							
170									
Packaging	Memo	0.01							
Packaging									

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AUG 11 2016

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Item ID: D3913-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Long Basket Base Assembly, 350

Start Date: 5/20/2016 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 6/3/2016 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

QC21- Final Inspection - Work Order Release

0.00

180

QC

Memo

0.10

Quality Control

AUG 11 2016

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Page 1

Work Order ID: 146338

146338

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 5/20/2016

Required Date: 6/3/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B
chg qty's DD 10.04.12 verified by:EC IPP REV:C 12.07.24
AS PER DWG REV.B DD VERF:EC IPP REV:D 13.08.21 DWG
REV.C / ECN 13-624 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3913-1 *D3913-1* Rib		Manufactured	No			100	Each	3.0000	1	1		DAS 9-89	
**B 146460 → 1x 43 AUG 08 2016													
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				WA004			3						
				144850			3						
D3913-3 *D3913-3* Rib		Manufactured	No			100	Each	2.0000	1	1		DAS 9-89	
**B 146450 → 1x 43 AUG 08 2016													
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				WA004			2						
				144851			2						
D3913-7 *D3913-7* Rib		Manufactured	No			100	Each	10.0000	2	2		DAS 9-89	
**B 146440 → 1x 43 AUG 08 2016													
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				WA004			10						
				145201			10						
D3913-9 *D3913-9* Hinge Rib		Manufactured	No			100	Each	2.0000	1	1		DAS 9-89	
**B 146370 → 1x 43 AUG 08 2016													
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				WA004			2						
				144852			2						

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Work Order ID: 146338

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 5/20/2016

Required Date: 6/3/2016

Start Qty: 1.00

Required Qty: 1.00

D3916-5 Manufactured No

100 Each 10.0000 3 3

✓ ***D3916-5***

Light Rib

DAS

****B146171 → 3x 43** AUG 08 2016
9-89

Location

Loc Qty

Loc Code

WA004

10

144463

3

145200

7

D3916-041 Manufactured No

100 Each 0.0000 2 2

✓ ***D3916-041***

Rib Assembly

DAS

****B146398 → 2x 43** AUG 08 2016
9-89

D4017-7 Manufactured No

100 Each 57.0000 3 3

✓ ***D4017-7***

Rib

DAS

****B141853 → 3x 43** AUG 08 2016
9-89

Location

Loc Qty

Loc Code

WA004

57

141853

54

142415

3

D4017-9 Manufactured No

100 Each 6.0000 2 2

✓ ***D4017-9***

Rib

DAS

****B146491 → 2x 43** AUG 08 2016
9-89

Location

Loc Qty

Loc Code

WA004

6

141852

6

D4034-041 Manufactured No

100 Each 1.0000 1 1

✗ ***D4034-041***

Aft Upper Rib Assembly

DAS

****B146366 → 1x 43** AUG 08 2016
9-89

Location

Loc Qty

Loc Code

WA004

1

146167

1

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Shop Packet Print

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 5/20/2016

Required Date: 6/3/2016

Start Qty: 1.00

Required Qty: 1.00

D4034-043

Manufactured No

100

Each

1.0000

1 1

DAS

D4034-043

Fwd Upper Rib Assembly

****B 146351 → 1x** **43** **AUG 08 2016**
9-89

Location

Loc Qty

Loc Code

WA004

1

146168

1

D2581

Manufactured No

100

Each

52.0000

2 2

DAS

D2581

Mounting Bracket

****B 147603 → 2x** **43** **AUG 08 2016**
9-89

Location

Loc Qty

Loc Code

WA004

52

132771

1

136270

2

139082

2

142787

47

D2931

Manufactured No

150

Each

1,581.000

2 2

D2931

Bumper

PC

Location

Loc Qty

Loc Code

ST013

58

86435

58

ST025A

1523

86435

1523

D3913-15

Manufactured No

100

Each

7.0000

1 1

DAS

D3913-15

Wide Handle Plate

****B 146432 → 1x** **43** **AUG 08 2016**
9-89

Location

Loc Qty

Loc Code

WA004

7

141118

7

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 5/20/2016

Required Date: 6/3/2016

Start Qty: 1.00

Required Qty: 1.00

D4016-1

Manufactured No

100

Each

59.0000

3

3

✓ ***D4016-1***

Hinge Half, Base

****B147870 → 3x** DAS 43 AUG 08 2016
9-89

Location

Loc Qty

Loc Code

WA004

59

140745

9

144593

50

D4021-1

Manufactured No

100

Each

47.0000

3

3

✓ ***D4021-1***

Handle Plate

****B145234 → 3x** DAS 43 AUG 08 2016
9-89

Location

Loc Qty

Loc Code

WA004

47

139529

1

141494

7

142715

8

145234

31

D4021-5

Manufactured No

100

Each

29.0000

2

D4021-5

Blanking Plate

****X² B117485 → 2x** PC
PC

Location

Loc Qty

Loc Code

ST071

29

142656

28

~~142485~~

1

D4020-11

Manufactured No

100

Each

17.0000

2

2

✓ ***D4020-11***

End Mesh, Basket

****B146381 → 2x** DAS 43 AUG 10 2016
9-89

Location

Loc Qty

Loc Code

WA004

17

142361

17

147722

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Work Order ID: 146338

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 5/20/2016

Required Date: 6/3/2016

Start Qty: 1.00

Required Qty: 1.00

D4672-1

Manufactured No

100 Each

9.0000

2 2

✓ ***D4672-1***

Blanking Plate

****B145623 → 2x 43** **DAS**
9-89 **AUG 08 2016**

Location

Loc Qty

Loc Code

WA004

9

141229

9

M304EX0.75-16F

Purchased No

100 sf

593.0000

33 33

✓ ***M304FX0 75-16F***

Expanded Metal Flat SS

****4134954 → 33x 43** **DAS**
9-89 **AUG 09 2016**

Location

Loc Qty

Loc Code

WA004

593

M133868

25

M134184

45

M134331

1

M134643

522

MS20600-AD4W3

Purchased No

150 Each

382.0000

2 2

MS20600-AD4W3

Cherry Rivets

****** **PK**

Location

Loc Qty

Loc Code

GA

160

m129795

160

ST308

138

m133316

24

m134167

114

WA003

84

m130018

84

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Work Order ID: 146338

146338

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 5/20/2016

Required Date: 6/3/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

150

Each

1,712.000

6

MS21042L3

Nut

**

⑥
X M BS056 PC

Location

Loc Qty

Loc Code

FP001

100

m133790

100

GA

254

m133790

3

m134360

251

ST303

1358

m134039

12

m134360

146

m134634

600

m134754

600

NAS1149F0332P

Purchased

No

150

Each

2,960.000

12

NAS1149F0332P

Washer

**

⑫
X M135058 PC

Location

Loc Qty

Loc Code

GA

312

m133709

312

ST262

2648

m134257

648

m134676

2000

AUG 10 2016

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Work Order ID: 146338

146338

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 5/20/2016

Required Date: 6/3/2016

Start Qty: 1.00

Required Qty: 1.00

AN3-10A Purchased

No

150

Each

209.0000

6

AN3-10A

Bolt

**

⑥
X M135135 PC

Location

Loc Qty

Loc Code

GA

29

m132763

1

m134573

28

over003

100

m134754

100

ST349

80

m133992

1

m134249

79

NAS1149DN832J

Purchased

No

150

Each

1,217.000

2

NAS1149DN832.J

Washer

**

2

PC

Location

Loc Qty

Loc Code

CA

84

M129499

84

ST265

1133

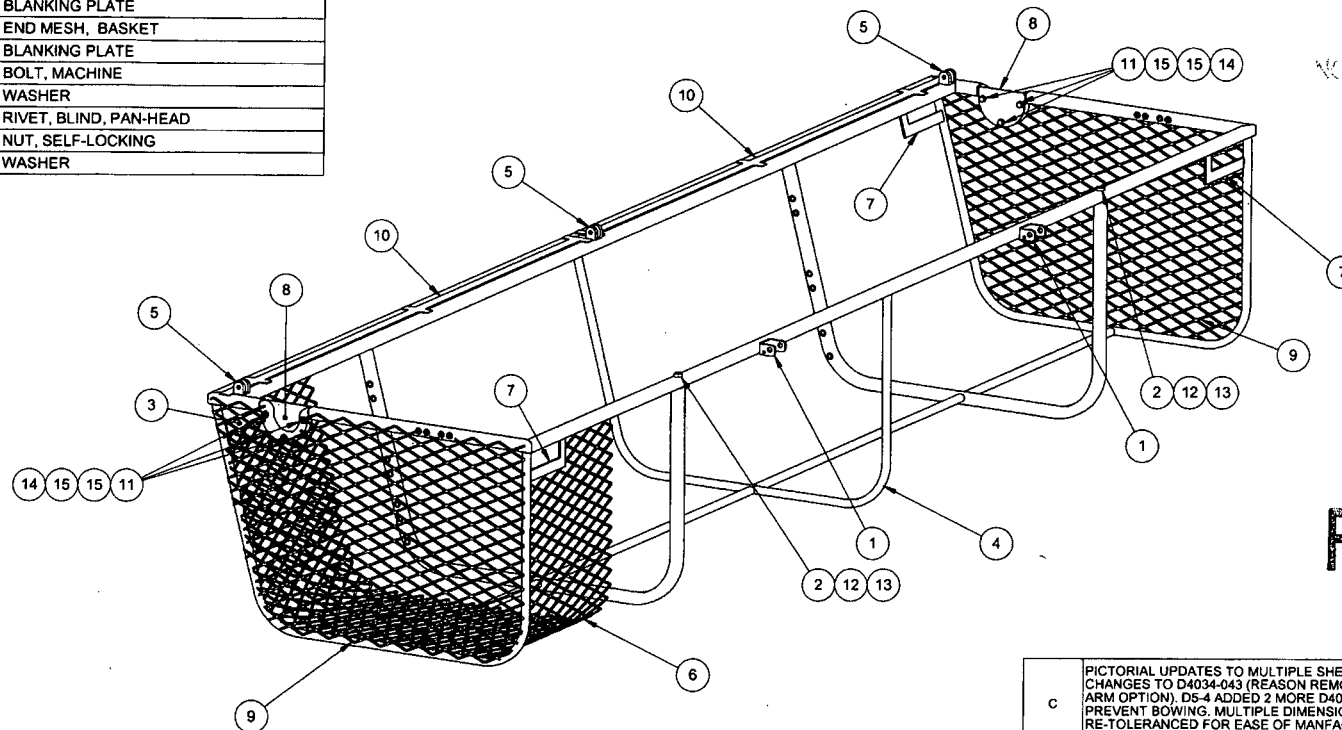
M134180

1133

2

AUG 10 2016

ITEM	QTY	P/N	DESCRIPTION
	X	D3913-041	LONG BASKET BASE ASSY (350)
1	2	D2581	MOUNTING BRACKET
2	2	D2931	BUMPER
3	1	D3913-15	WIDE HANDLE PLATE
4	1	D3913-101	TUBULAR ASSY (350 LONG BASKET)
5	3	D4016-1	HINGE HALF, BASE
6	1	D4020-1	MESH (350 BASKET LONG BASE)
7	3	D4021-1	HANDLE PLATE
8	2	D4021-5	BLANKING PLATE
9	2	D4020-11	END MESH, BASKET
10	2	D4672-1	BLANKING PLATE
11	6	AN3-10A	BOLT, MACHINE
12	2	AN960JD8	WASHER
13	2	MS20600AD4W3	RIVET, BLIND, PAN-HEAD
14	6	MS21042L3	NUT, SELF-LOCKING
15	12	NAS1149F0332P	WASHER



D3913-041 LONG BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 43.9 lbs APPROX
- 8) INSTALL AFTER FINISH
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) WELD PER DART QSI 004

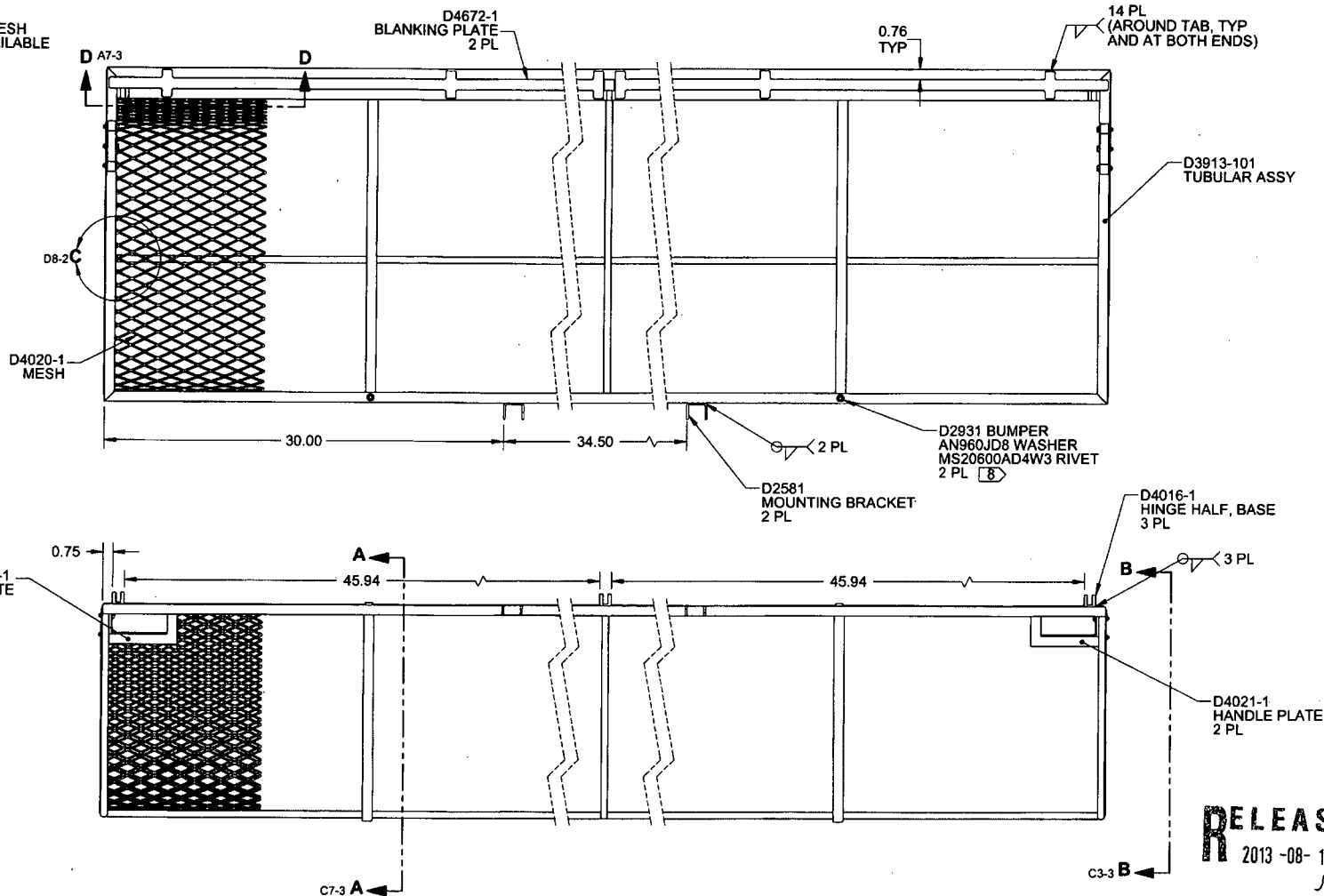
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 146338 MJ
160518

RELEASED
2013-08-16

C	PICTORIAL UPDATES TO MULTIPLE SHEETS FOR CHANGES TO D4034-043 (REASON REMOVAL OF PROP ARM OPTION). D5-4 ADDED 2 MORE D4017-7 RIBS TO PREVENT BOWING. MULTIPLE DIMENSIONS RE-TOLERANCED FOR EASE OF MANUFACTURE. SECTION F-F & G-G ADDED.	AJS	13.07.18
B	ADD D4672-1 (ZN C4-1, C6-1, D2-2, D2-3, & D5-2). REASON: PART12-197.	MB	12.06.15
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED	JP		
MFG. APPR.	JP		
APPROVED	JP		
DE APPR.	JP		
DATE	13.07.18		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3913 TITLE LONG BASKET BASE ASSY (350) SCALE NTS SHEET 1 OF 6 REV. C COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

TACK WELD MESH
AT EVERY AVAILABLE
LOCATION

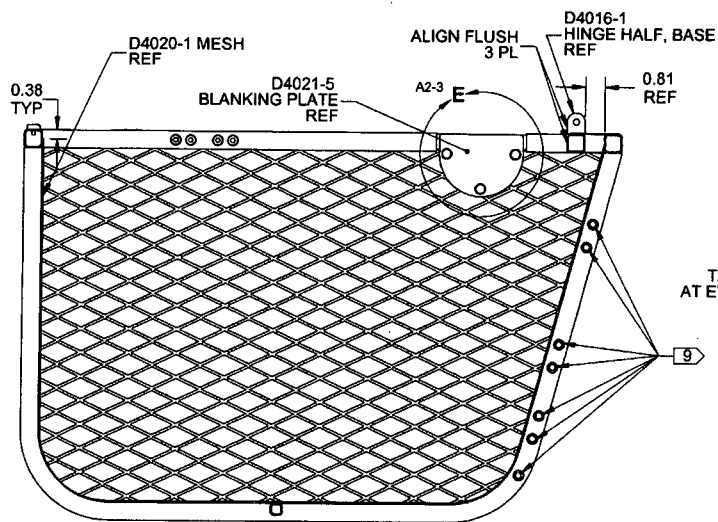
DETAIL C D7-2
SCALE: 2X



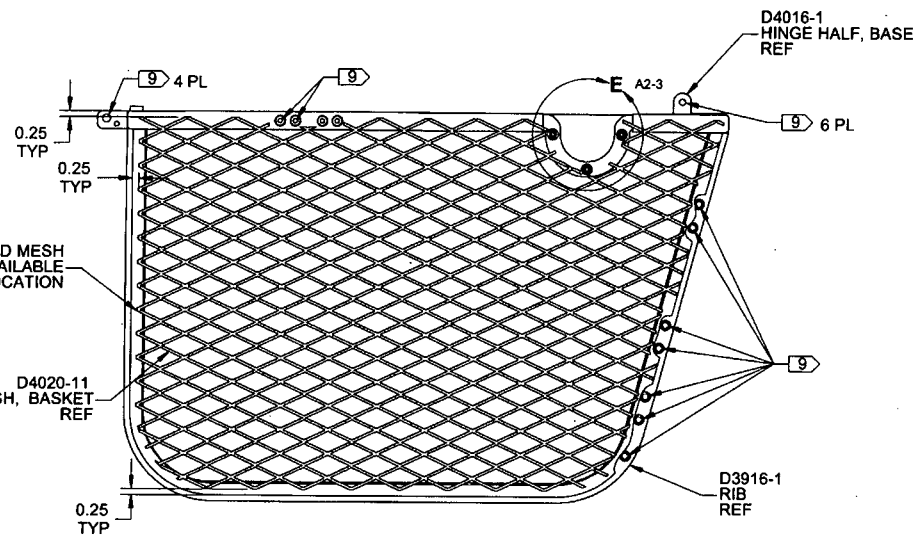
D3913-041 LONG BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
2013-08-16

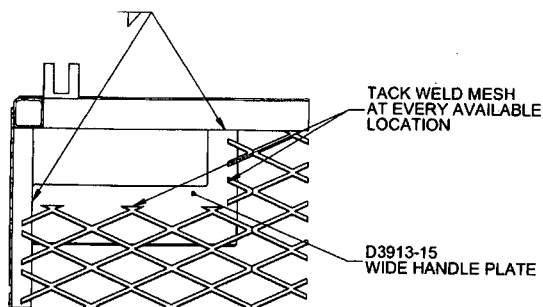
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DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO. D3913	REV. C
MFG. APPR.	<i>[Signature]</i>		SHEET 2 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET BASE ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



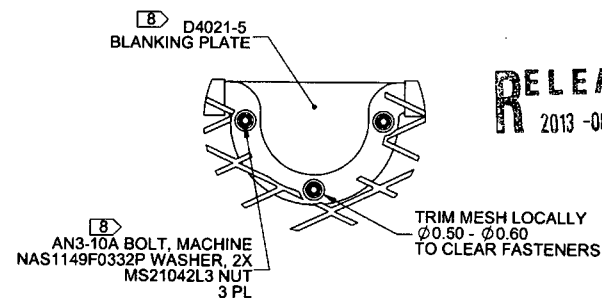
SECTION A-A A5-2



VIEW B-B A2-2



SECTION D-D D6-2
TYPICAL FOR ALL
HANDLE PLATES

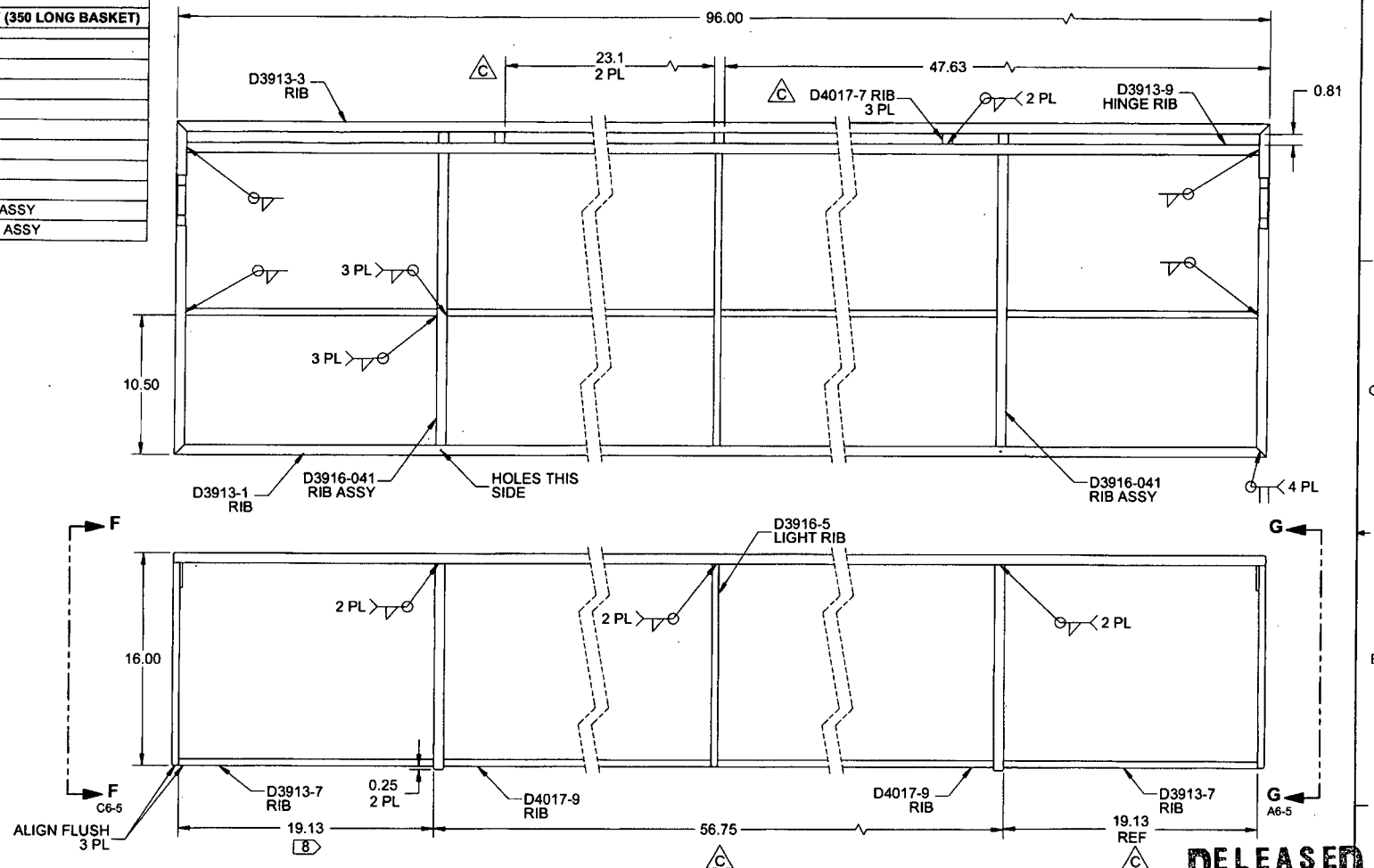


DETAIL E D2-3
D6-3

RELEASED
2013-08-16
WJ

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3913	SHEET 3 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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ITEM	QTY -101	P/N	DESCRIPTION
	X	D3913-101	TUBULAR ASSY (350 LONG BASKET)
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	2	D3913-7	RIB
4	1	D3913-9	HINGE RIB
5	3	D3916-5	LIGHT RIB
6	2	D3916-041	RIB ASSY
7	3	D4017-7	RIB
8	2	D4017-9	RIB
9	1	D4034-041	AFT UPPER RIB ASSY
10	1	D4034-043	FWD UPPER RIB ASSY

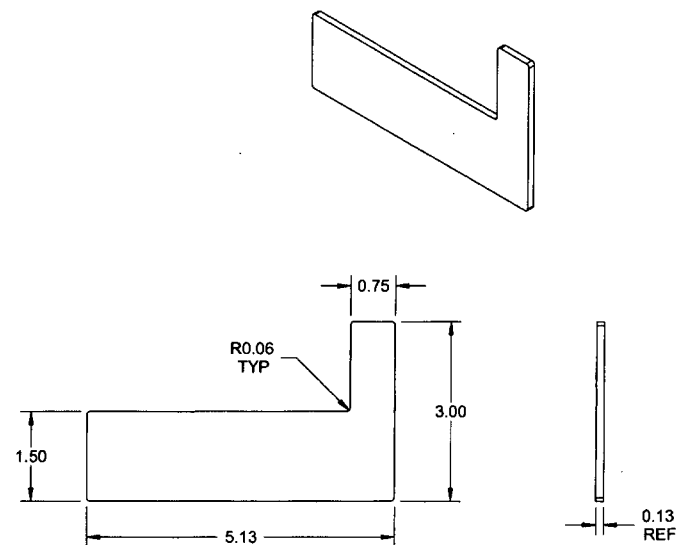
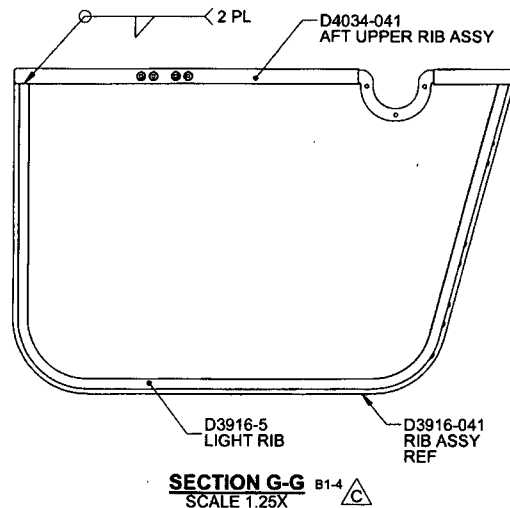
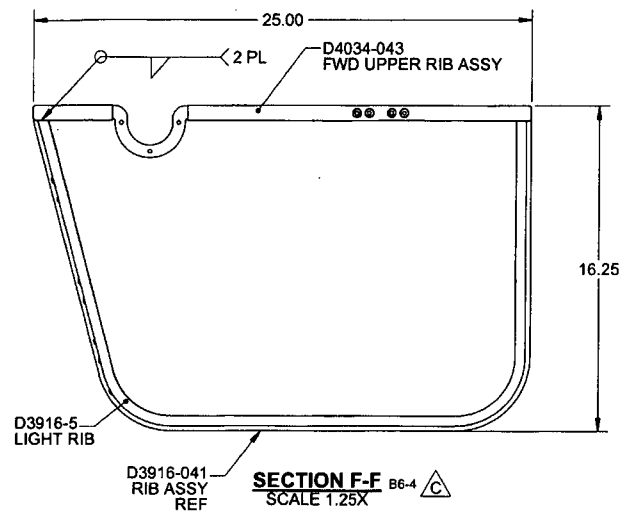


- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 22.65 lbs
 - 8) TOLERANCE FOR XX.XX DIMENSIONS ± 0.06 FOR D3913-101
 - 9) WELD PER DART QSI 004

D3913-101 TUBULAR ASSY (350 SHORT BASKET)

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3913	SHEET 4 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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2013-08-16

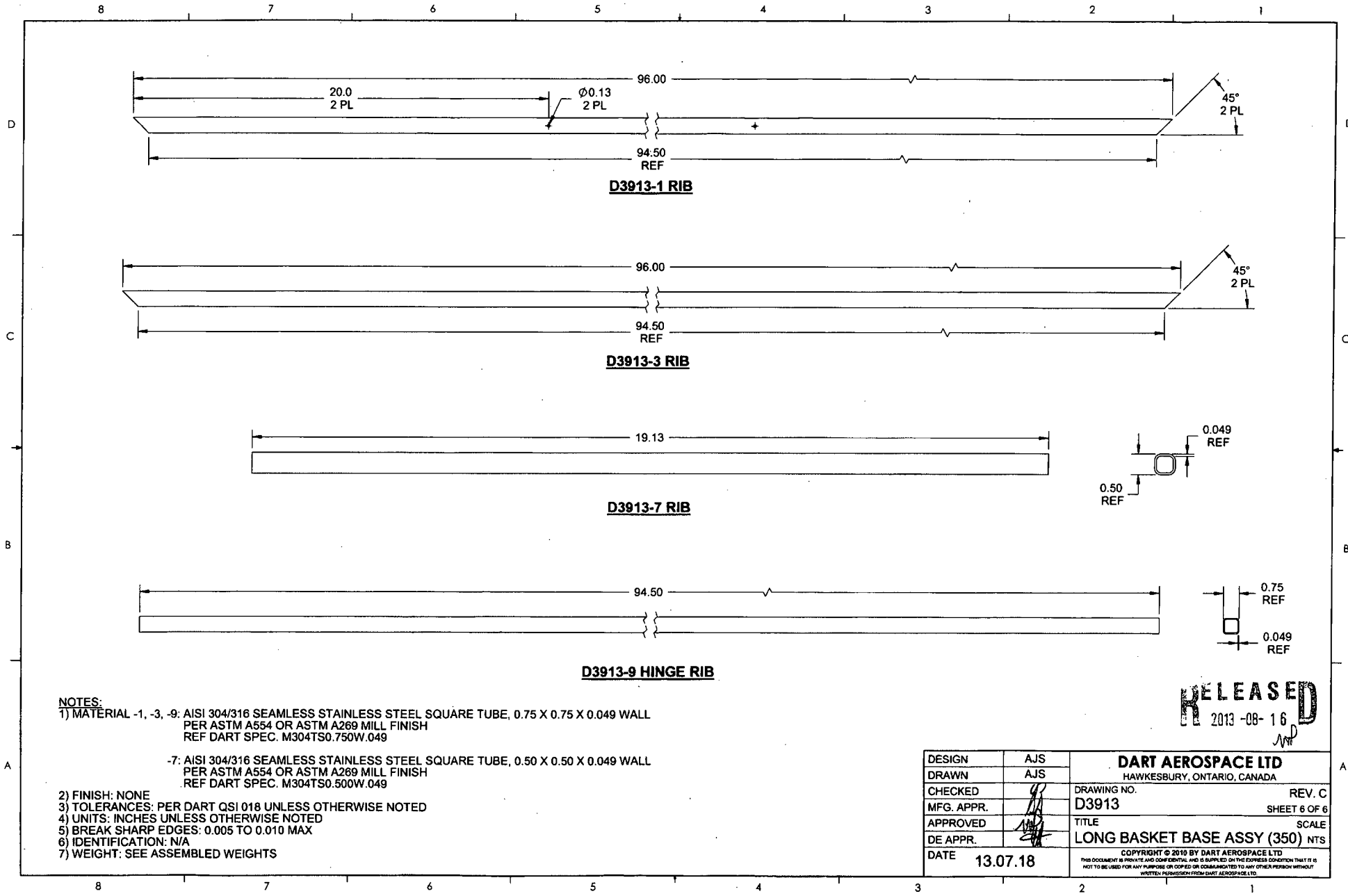


D3913-15 WIDE HANDLE PLATE

- NOTES:**
- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S11GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.31 lbs

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CHECKED	<i>[Signature]</i>	DRAWING NO. D3913	REV. C
MFG. APPR.	<i>[Signature]</i>	TITLE LONG BASKET BASE ASSY (350)	SHEET 5 OF 6
APPROVED	<i>[Signature]</i>	SCALE NTS	
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	13.07.18		



NOTES:

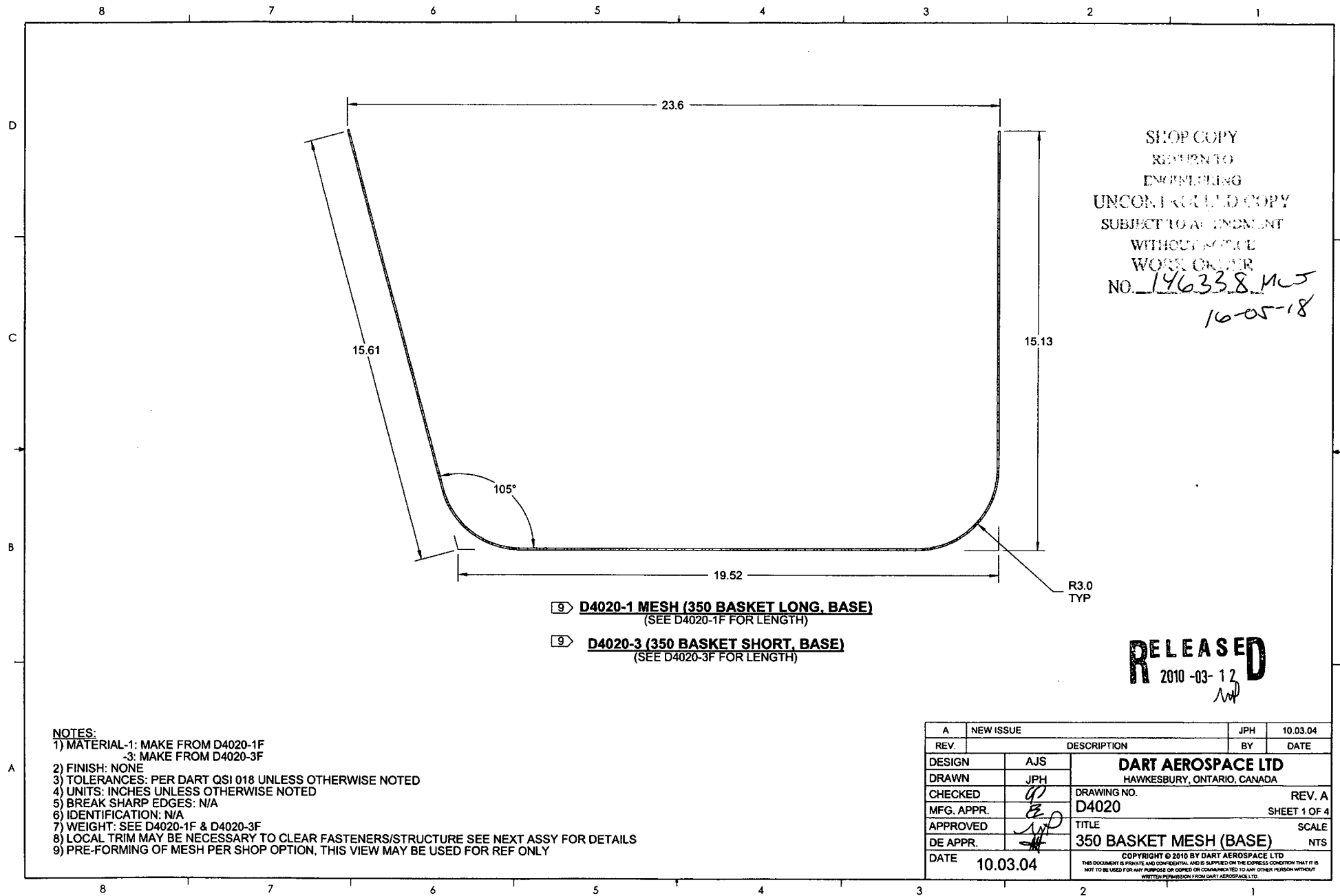
1) MATERIAL -1, -3, -9: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
PER ASTM A554 OR ASTM A269 MILL FINISH
REF DART SPEC. M304TS0.750W.049

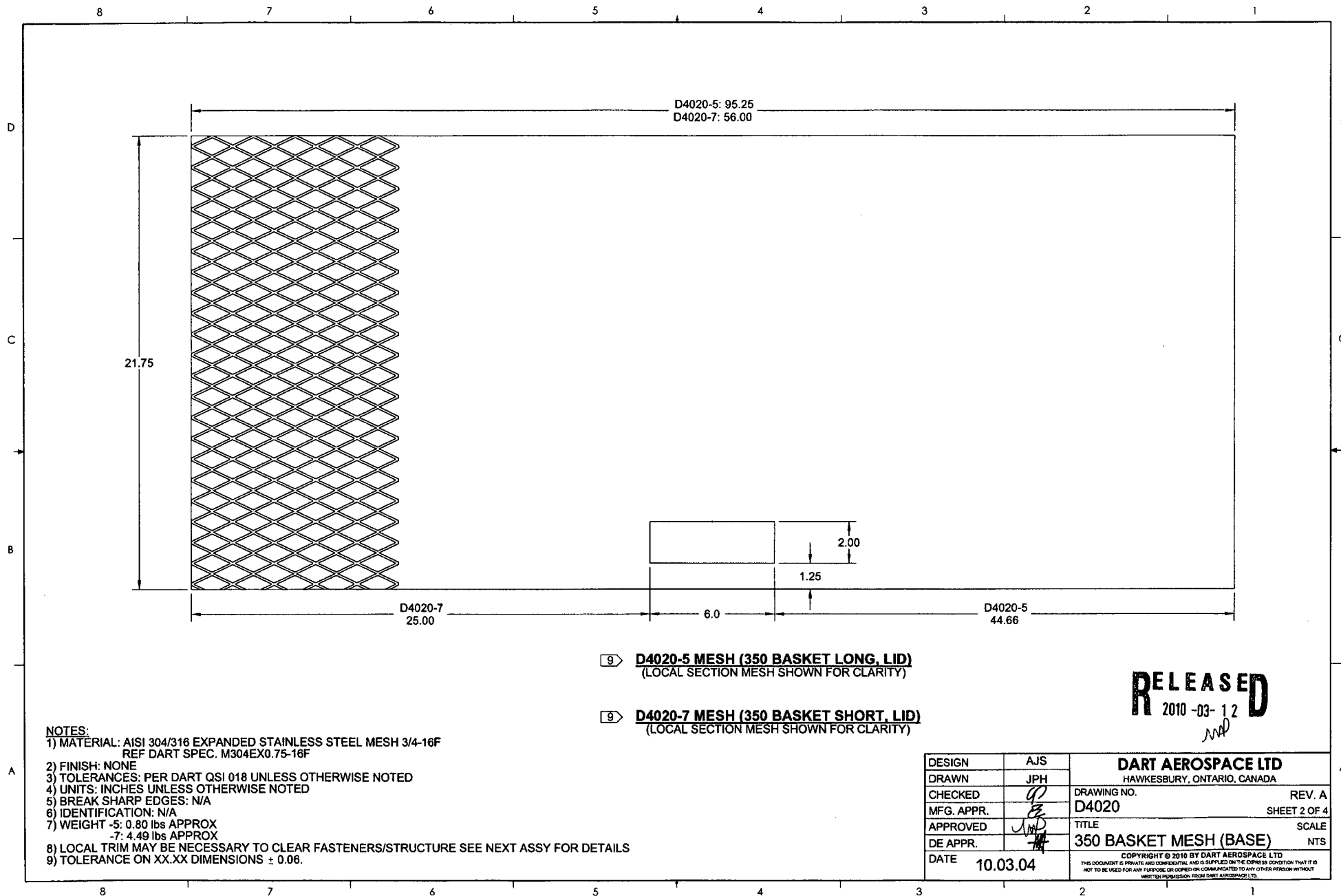
-7: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
PER ASTM A554 OR ASTM A269 MILL FINISH
REF DART SPEC. M304TS0.500W.049

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHTS

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CHECKED	<i>[Signature]</i>	DRAWING NO. D3913	REV. C
MFG. APPR.	<i>[Signature]</i>	SHEET 6 OF 6	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET BASE ASSY (350) NTS	
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9) **D4020-5 MESH (350 BASKET LONG, LID)**
(LOCAL SECTION MESH SHOWN FOR CLARITY)

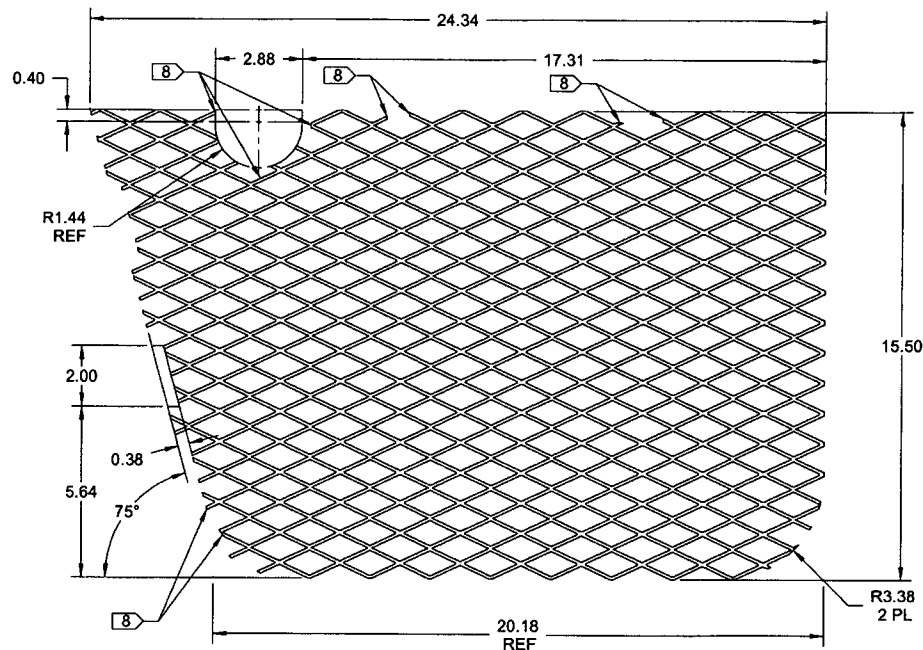
9) **D4020-7 MESH (350 BASKET SHORT, LID)**
(LOCAL SECTION MESH SHOWN FOR CLARITY)

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -5: 0.80 lbs APPROX
-7: 4.49 lbs APPROX
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06 .

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DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4020	REV. A SHEET 2 OF 4
MFG. APPR.	<i>[Signature]</i>	TITLE 350 BASKET MESH (BASE)	SCALE NTS
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DE APPR.	<i>[Signature]</i>		
DATE	10.03.04		



9 D4020-11 END MESH, BASKET

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.22 lbs
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06 .

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MFG. APPR.	<i>[Signature]</i>	SHEET 3 OF 4	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	350 BASKET MESH (BASE)	
DATE	10.03.04	NTS	

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